



**COOLANT
CONTROL** INC.

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Product Bulletin

Vuldra FT 406 Heavy-duty Soluble Oil

Description

Vuldra FT 406 is a heavy – duty soluble oil formulated based on sulfur and chlorine to perform a wide range of operations on ferrous metals. **Vuldra FT 406's** unique formulation is ideal for multi-operation machining systems such as CNC machining operations that perform multiple tasks.

Performance Benefits

- Versatile
- Low Foaming
- Hard Water Stable
- Provides In process Corrosion Protection

Recommended Applications

Depending on the substrate and severity of the application **Vuldra FT 406** can be used neat in severe operations such as drawing, rolling, stamping, or diluted as low as 20:1 with water to form a stable emulsion for most machining operations

Typical Properties

	Vuldra FT 406
Appearance, Concentrate	Amber liquid
Specific Gravity @ 25C	1.046
pH @ 10%	8.5 to 9.0
Chlorine	Yes
Sulfur	Yes