



**COOLANT
CONTROL** INC.

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Product Bulletin

Vuldra FT 403-1A

Heavy Duty Soluble Oil

Description

Vuldra FT 403-1A is a heavy – duty drawing soluble oil formulated based on sulfur and chlorine to perform a wide range operations on non-ferrous metals.

Performance Benefits

- Versatile
- Low Foaming
- Hard Water Stable
- Imparts In process Corrosion Protection
- Can Be Used Neat Or In Emulsion Form

Recommended Applications

Vuldra FT 403-1A can be used neat in severe operations such as drawing, rolling, stamping, or diluted as low as 20:1 with water to form a stable emulsion for most machining operations.

Typical Properties

	Vuldra FT 403-1A
Appearance, Concentrate	Amber Oil
Specific Gravity @ 25C	0.95 to 1.1
pH @ 10%	8.0 to 9.0
Chlorine	Yes
Sulfur	Yes