



**COOLANT
CONTROL** INC.

The right chemistry...

...the right solution

Product Bulletin

Vuldra FT 402

Heavy Duty Soluble Oil

Description

Vuldra FT 402 is a heavy – duty drawing soluble oil formulated based on sulfur and chlorine to perform a wide range operations on ferrous metals. **Vuldra FT 402's** unique formulation is ideal for multi-operation machining systems such as CNC machining operations that perform multiple tasks.

Performance Benefits

- Versatile
- Low Foaming
- Hard Water Stable
- Imparts In process Corrosion Protection
- Can Be Used Neat Or In Emulsion Form

Recommended Applications

Vuldra FT 402 can be used neat in severe operations such as drawing, rolling, stamping, or diluted as low as 20:1 with water to form a stable emulsion for most machining operations.

Typical Properties

| | Vuldra FT 402 |
|-------------------------|----------------------|
| Appearance, Concentrate | Amber Oil |
| Specific Gravity @ 25C | 0.95 to 1.03 |
| pH @ 10% | 8.5 to 9.5 |