



**COOLANT  
CONTROL** INC.

*The right chemistry...*

*...the right solution*

## Product Bulletin

### **Vuldra FT 327**

#### **Heavy-duty Drawing and Stamping Compound**

#### **Description**

**Vuldra FT 327** is a heavy – duty drawing compound formulated to perform a wide range of drawing and stamping operations. **Vuldra FT 327's** unique formulation does not contain sulfur or pigments and is easily removed with alkaline cleaners where clean surfaces are required in subsequent operations such as welding.

#### **Performance Benefits**

- Imparts In process Corrosion Protection
- Pigment Free
- Non-Staining
- Easily Removed

#### **Recommended Applications**

Depending on the substrate and severity of the application **Vuldra FT 327** can be use neat in severe operations such as extruding, or diluted 20:1 with water to form a stable emulsion for light stamping.

#### **Typical Properties**

	<b>Vuldra FT 327</b>
Appearance, Concentrate	White Opaque Liquid
Specific Gravity @ 25C	0.97 to 1.1
pH neat	8.5 to 9.0
Chlorine	Yes
Sulfur	No
Active Sulfur	No