



**COOLANT
CONTROL** INC.

The right chemistry...

...the right solution

Product Bulletin

Vuldra 8575

Drawing and Stamping Fluid

Description

Vuldra 8575 is a heavy duty drawing and stamping fluid based on vegetable oil technology that is used for machining and grinding of ferrous and non-ferrous alloys. It is ideally suited for job shops that want a single fluid to machine a variety of metals. The unique combination of boundary lubrication and chlorinated extreme pressure additives provides excellent surface finishes even in the most demanding operations. **Vuldra 8575** is a clean product that provides dependable rancidity control when used in machining centers with individual sumps.

Performance Benefits

- Suitable for use on multiple metals including most aluminum alloys
- Does not contribute to mineral oil mists in the workplace
- Excellent surface finishes and improved tool life
- Biostable formula resists bacterial contamination preventing rancidity and extending coolant life.
- Low foaming formula
- Long sump life in both individual sumps and central systems reduce overall costs
- Does not contain Sodium, Phosphorus, Carbon, or Silicone.

Recommended Applications

Application	Concentration
Moderate Duty	4% to 5%
Moderate to Heavy Duty	4% to 10%

Typical Characteristics

Appearance	Clear amber liquid
Specific Gravity @72F	0.900 to 0.933
pH (5% in water)	9.1 to 9.5
Refractive Index Factor	1.0