



**COOLANT
CONTROL** INC.

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Product Bulletin

Vuldra 6657

Heavy-duty Soluble Oil Drawing and Stamping Fluid

Description

Vuldra 6657 is a premium high performance water soluble drawing and stamping fluid containing extreme pressure additives to extend die life and provide for a better finish on the work-piece.

Performance Benefits

- Full solubility in water, which contributes to a reduced end-use cost.
- Good corrosion protection
- Excellent Extreme Pressure and Anti-Wear properties
- Easily cleaned from parts
- Excellent long-term stability in recirculating systems

Recommended Applications

Operation	Percent in water
Medium duty	4% to 6%
Heavy duty	5% to 10%
Extra heavy duty	10% to 20%

Typical Properties

	Vuldra 6657
Appearance, Concentrate	Clear amber liquid
Odor	Mild
Specific Gravity @ 25C	0.93 to 0.97
pH (5% in water)	9.5 to 10.0
Chlorine	Yes
Sulfur	Yes
Active Sulfur	Yes