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Product Bulletin

Vuldra 6560

Heavy-duty Soluble Oil Drawing and Stamping Fluid

Description

Vuldra 6560 is a premium high performance water soluble drawing and stamping fluid. A blend of extreme pressure and boundary lubricants gives **Vuldra 6560** the lubricating power for even the toughest drawing applications while the proprietary emulsification system allows it to wet out on the part for even lubrication with excellent fluid adhesion for multi-stage stamping operations.

Performance Benefits

- Good adhesion to metal surface for multi stage stamping operations
- Full solubility in water, which contributes to a reduced end-use cost.
- Excellent corrosion protection
- Excellent Extreme Pressure and Anti-Wear properties
- Easily cleaned from parts

Recommended Applications

Operation	Percent in water
Medium duty	4% to 15%
Heavy duty	15% to 25%
Severe duty	25% to 100%

Typical Properties

	Vuldra 6560
Appearance, Concentrate	Clear amber liquid
Odor	Typical Oil Odor
Specific Gravity @ 25C	0.97 to 1.1
pH (5% in water)	9.1 to 9.9
Chlorine	Yes
Sulfur	No
Active Sulfur	No