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Product Bulletin

Cutrite 2012

Biostable Semi-Synthetic

Description

Cutrite 2012 is an economical semi-synthetic metalworking fluid used primarily for cutting and grinding of ferrous and non-ferrous metals. The versatility of the **Cutrite 2012** allows it to be used for light to heavy duty applications by varying concentration. It machines clean and is suitable for both hard and soft waters. Its biostable formulation provides outstanding sump life and remains mild to the skin.

Performance Benefits

- Excellent performance on cast iron, steel and light aluminum machining
- Excellent rust protection
- Very clean running
- Eliminates clinkering in cast iron systems
- Low foaming in high pressure applications
- Provides excellent lubrication
- Hard water stable

Recommended Applications

Application	Concentration
Grinding	3% to 5%
General Machining	5% to 7%

Typical Properties

Appearance	Amber Liquid
pH @ 5%	9.30
Specific Gravity	1.03
RI factor	1.54