

5353 Spring Grove Avenue, Cincinnati, OH 45217 USA 513-471-8770 www.coolantcontrol.com

Material Safety Data Sheet

Section 1 - Product Identification

Product Name: Cutrite 3398B Metalworking Coolant

Hazard Rating

	Health	Fire	Reactivity		
NFPA Code:	1	1	0		
0=Least	1=Slight	2=Moderate	3=High	4=Extreme	

Section 2 - Hazardous Ingredients / Identity Information

Specific Identity; Common Names	OSHA PEL	ACGIH TLV	Other
---------------------------------	----------	-----------	-------

Proprietary Formula - Specific Chemical Identities Have Been Withheld

000078-96-6			
Monoisopropanolamine	-	-	
101-83-7			
Dicyclohexylamine	-	-	
25265-71-8			
Dipropylene glycol	-	-	
64742-52-5			
Severely hydrotreated heavy naphthenic distillates	5mg/m3	5mg/m3	
Mineral Oil	(mist)	(mist)	
68526-86-3			
Alcohols C11-C14-ISO-, C13-RICH	-	-	TWA= 50ppm (Exxon)
68551-13-3			
Alcohols, C12-15, Ethoxyl	-	-	
8002-26-4			
Distilled tall oil	-	-	

Section 3 - Physical/Chemical Characteristics

Appearance	Blue liquid
Boiling Point, Deg. F	Not Known
Evaporation, BuAcetate=1	Slower than
Odor	Mild
pH Diluted in water	~9.2 @ 5%
Solubility in water	Emulsifies
Vapor Density (Air=1)	Not Known
Vapor Pressure	Not Known
Pounds per Gallon	8.061
Specific Gravity	0.968

Section 4 - Fire and Explosion Hazard Data

Flash Point COC: >350F Flammable Limits: LEL-Not Known UEL-Not Known

Extinguishing Media: Foam, dry chemical, water fog, carbon dioxide. Do not use a direct stream of water.

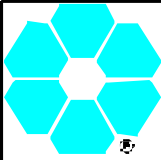
Special Fire Fighting Procedures: Cool fire exposed containers with water. Do not enter a confined fire space without full bunker gear and NIOSH approved supplied air breathing apparatus.

Unusual Fire and Explosion Hazards: Not Applicable

Section 5 - Reactivity Data

Stability - Stable.

continued...



5353 Spring Grove Avenue, Cincinnati, OH 45217 USA 513-471-8770 www.coolantcontrol.com

Material Safety Data Sheet

...continued

Incompatibility - Acids. Acrylates. Aldehydes. Strong bases. Ketones. Organic anhydrides. Organic halides. Oxidizing agents. Strong reducing agents.

Hazardous Decomposition Products - Ammonia. Iodine vapors. Nitrogen compounds. Oxides of carbon. Oxides of nitrogen.

Hazardous Polymerization - Will not occur.

Other -

This product contains amines. Do not mix with nitrite or other nitrosating agents due to the potential for nitrosamine formation.

Section 6 - Health Hazard Data

Routes of Entry: Inhalation=yes Skin=yes Ingestion=yes

Health Hazards :

The health hazards listed below are for components to this mixture. The active ingredients are diluted in mineral oil in this mixture and the severity of the listed health hazards for this product may be reduced. This product is designed to be diluted significantly with water before product use. The severity of these health hazards may be reduced further at usage concentrations. (Acute and Chronic Overexposure)

Eyes - Halo vision. Severe irritation. Redness. Stinging. Swelling. Tearing.

Skin - Severe irritation. Prolonged and repeated contact can defat the skin which may result in dryness, dermatitis, and cracking of the skin. Persons sensitized by contact with rosin may develop an allergic reaction.

Inhalation - Severe irritation. May be harmful if inhaled.

Ingestion - Abdominal pain. Burns. Diarrhea. Gastrointestinal irritation. May be harmful if swallowed. Nausea. Stomach discomfort. Vomiting. Pulmonary aspiration hazard if swallowed and vomiting occurs.

Signs And Symptoms of Exposure - Coughing, tightness, headache, difficulty breathing.

Medical Conditions Generally Aggravated By Exposure - None Known.

Other Precautions - NA

Other - NA

Carcinogenicity NTP-No IARC-No OSHA-No

Emergency and First Aid Procedures:

Inhalation - remove to fresh air. If breathing is difficult, give oxygen. If breathing is stopped, begin artificial respiration. Get medical attention.

Skin contact - wash skin thoroughly with soap and water. Remove and wash contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of the injury.

Eye contact - flush with water for at least 15 minutes or until irritation subsides, get medical attention.

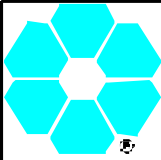
Ingestion - DO NOT induce vomiting; get medical attention immediately.

Section 7 - Precautions for Safe Handling and Use

Steps to be Taken in Case Material is Released or Spilled:

Dike area. Recover free product. Add a dry absorbent material to spill area.

continued...



5353 Spring Grove Avenue, Cincinnati, OH 45217 USA 513-471-8770 www.coolantcontrol.com

Material Safety Data Sheet

...continued

Waste Disposal Method: Dispose by methods consistent with local state and federal regulations.

Precautions to be Taken in Handling and Storing: Keep containers tightly closed.

Other Precautions:
Not Applicable

Section 8 - Control Measures

Respiratory Protection: Not normally required. Use NIOSH approved supplied air breathing equipment if vapors are excessive.

Ventilation: Local Exhaust : Not normally required.
Mechanical (General): Use general ventilation.

Protective Gloves: Use chemical-resistant gloves, if needed, to avoid skin contact.

Eye Protection: Use splash goggles or face shield when eye contact may occur.

Other Protective Clothing or Equipment: To prevent repeated or prolonged skin contact, wear impervious apron/clothing and boots.

Work/Hygienic Practices: Minimize breathing vapor, mist or fumes. Wash skin with soap and water after contact. Launder contaminated clothing.

Section 9 - Regulatory Information

DOT Information

DOT Proper Shipping Name: None

DOT Hazard Code: None

UN Number: None

TSCA

All components of this product are included in the TSCA inventory or are regulated under FIFRA.

Section 313 Supplier Notification

This product contains the following chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40 CFR 372):

CAS#	Common Name	Weight%
------	-------------	---------

This information should be included in all MSDSs that are copied and distributed for this material.

Prepared according to the OSHA Hazard Communication Standard (29 CFR 1910.1200) by Coolant Control Inc.

The information set forth herein is furnished free of charge and is based on technical data that we believe to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of the information. Nothing herein is to be taken as a license to operate under or a recommendation to infringe any patents.

End of MSDS
